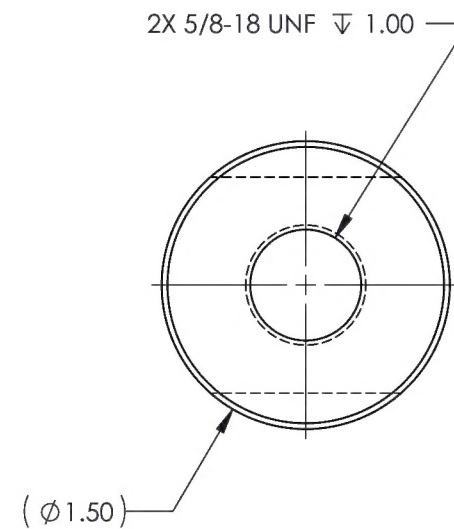
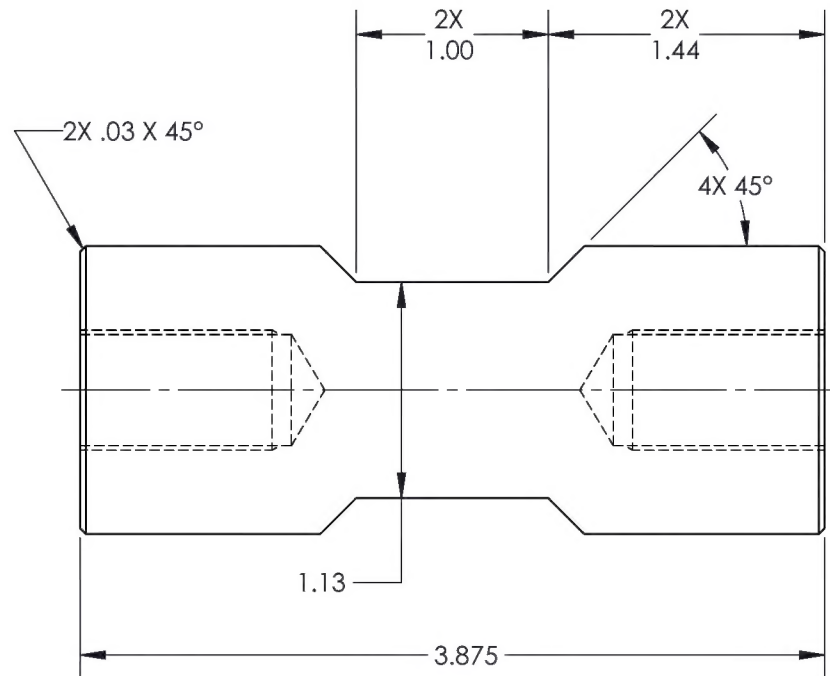
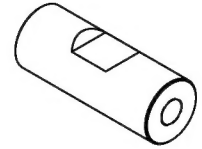


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REVISIONS				
REV	DESCRIPTION	DATE	INITIAL	APPROVED
1	AS DRAWN BY CANAM	7/19/2013	CFS	
2	CH'D FINISH TO NICKEL PLATE	10/8/2013	JAG	



1. NICKEL PLATE .0004 - .0006, BAKE AFTER PLATING.

USED ON
20NR-DHC
20NR-DHRC
20NR-DHCA



RED BARN MACHINE

TITLE
SPACER DUAL CAGE 4, 5/8" HOLE

DWG NO. 20NR-84B REV 2

MAT'L 1045 DRAWN BY: CANAM

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES APPROVED *D Weil*

.XXX \pm .005 FRACTIONS \pm 1/32 HEAT TREAT RC 33-37

.XX \pm .01 ANGLES \pm 5° FINISH NICKEL PLATE

.X \pm .1 SPEC

1. BREAK ALL SHARP EDGES .015 x 45° OR .015R

2. DIMENSIONAL LIMITS APPLY AFTER PLATING

SCALE 1:1 DATE 11/6/1997 SHEET 1 OF 1

ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS
			20NR-84B	1	SPACER DUAL CAGE 4, 5/8" HOLE	1045	$\varnothing 1-1/2$ X 4